

# Escorene™ Ultra LD 728.61

## Ethylene Vinyl Acetate Copolymer Resin

### Product Description

Escorene Ultra LD 728.61 is a high vinyl acetate copolymer with a low melting temperature and excellent strength properties and toughness.

### General

Availability <sup>1</sup>	• Latin America	• North America	• South America
Additive	• Thermal Stabilizer: Yes		
Applications	• Foams • Injection Molding	• Profile Extrusion • Shoe Soles	
Revision Date	• March 2010		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.935 g/cm <sup>3</sup>	0.935 g/cm <sup>3</sup>	ExxonMobil Method
Melt Index (190°C/2.16 kg)	2.0 g/10 min	2.0 g/10 min	ASTM D1238
Vinyl Acetate Content	18.2 wt%	18.2 wt%	ExxonMobil Method
Peak Melting Temperature	189 °F	87 °C	ExxonMobil Method

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	147 °F	64 °C	ASTM D1525

Molded Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield	760 psi	5.2 MPa	ASTM D638
Tensile Strength at Break	1700 psi	11 MPa	ASTM D638
Elongation at Yield	260 %	260 %	ASTM D638
Elongation at Break	> 800 %	> 800 %	ASTM D638
Flexural Modulus - 1% Secant	8800 psi	60 MPa	ASTM D790
Durometer Hardness			ASTM D2240
Shore A, 15 sec	76	76	
Shore D, 15 sec	36	36	

Impact	Typical Value (English)	Typical Value (SI)	Test Based On
Instrumented Dart Impact			ASTM D3763
-40°F (-40°C)	26 ft·lb	35 J	
73°F (23°C)	13 ft·lb	18 J	

### Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

### Processing Statement

The test specimens were prepared using ASTM D4703, Procedure C.

Typical properties: these are not to be construed as specifications.

©2012 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Chemical" and "ExxonMobil" are each used for convenience, and may include any one or more of ExxonMobil Chemical Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.

# ExxonMobil Chemical Escorene™ Ultra LD 728.61 Ethylene Vinyl Acetate Copolymer Resin

## Notes

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

---

For additional technical, sales and order assistance:

### Worldwide and the Americas

ExxonMobil Chemical Company  
13501 Katy Freeway  
Houston, TX 77079-1398  
USA  
1-281-870-6050

### Asia Pacific

ExxonMobil Chemical Asia Pacific  
1 HarbourFront Place  
#06-00 HarbourFront Tower One  
Singapore 098633  
+86-21-24173999

### Europe, Middle East and Africa

ExxonMobil Chemical Europe  
Hermeslaan 2  
1831 Machelen, Belgium  
420-239-016-274

Typical properties: these are not to be construed as specifications.

©2012 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Chemical" and "ExxonMobil" are each used for convenience, and may include any one or more of ExxonMobil Chemical Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.