## **POLYPROPYLENE**



## P6G4Z-097

**DESCRIPTION:** Impact co-polymer for injection molding.

**FEATURES:** Good balance of impact and stiffness. Produced without animal derived

components.

**APPLICATIONS:** Appliance components, consumer durables, caps and closures.

RESIN PROPERTIES	TYPICAL VALUE (SI)	TYPICAL VALUE (ENGLISH)	ASTM TEST METHOD
Melt Flow Rate	8 g/10 min		D 1238
Density	$0.90 \text{ g/cm}^3$		D 1505
Melting Temperature Range	160-165 °C	320-329 °F	D 3418

MECHANICAL PROPERTIES			
Tensile Yield Strength Yield Elongation	26 MPa 7 %	3700 psi 7 %	D 638
Flexural Modulus Tangent	1186 MPa	172 kpsi	D 790
Deflection Temperature @ 66 psi (.455 MPa)	88 °C	190 °F	D 648
Rockwell Hardness		83 R	D 785
Notched Izod @ 23°C	144 J/m	2.7 ft-lb/in	D 256
Gardner Impact @ -30 °C	24 J	216 in-lb	D 5420

Dec. 15

## Regulatory

FDA – 21CFR 177.1520 (c) 3.1a. UL certified 94HB

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The data and information represented herein refer to typical values obtained in our laboratories by the methods or apparatuses indicated, and should be so considered. Since processing variables are a major factor in product performance, this information should serve only as a guide. Since customers' testing conditions are outside our control, the reproducibility of our data in a customer's testing facility is not guaranteed. Customer should confirm results under its testing conditions. There is no implied warranty of merchantability or fitness for a particular purpose. Establishing satisfactory performance of the product for the intended application is the customer's sole responsibility. No warranty is given concerning the existence or non-existence of any patents claiming any pertinent subject matter presented herein. The Company assumes no obligation, express or implied, or liability for use of or reliance on the information and data presented. FHR disclaims all product warranties expressed or implied, including warranties of fitness for particular purpose or of merchantability. Further, this product is not intended for use in the manufacture of any form of implanted medical or surgical device.