



P. O. Drawer E
 Garyville, LA 70051
 Tel: (985) 535-2000
 Fax: (985) 535-1234

1403C3

3 MELT FLOW CLARIFIED HOMOPOLYMER FOR THERMOFORMING APPLICATIONS

Product Description and Applications:

Pinnacle Polymers Polypropylene 1403C3 is made via UNIPOL™ PP technology, which utilizes gas-phase fluidized bed reactors with a high activity catalyst system to ensure uniform physical properties and lot-to-lot consistency.

This product is intended for extruded sheet and thermoforming applications requiring good see-through clarity. Contains new technology clarifier for superior clarity.

Features:

The 1403C3 product provides:

- Superior clarity
- Good melt strength and stretchability
- Superior color and processing stability
- Excellent cleanliness

Pinnacle's polypropylene, as marketed by Pinnacle Polymers Company, in natural, uncolored pellet form complies with appropriate requirements of CFR Title 21, Part 177, Subpart B, Section 177.1520 (c) 1.1a entitled "Olefin Polymers" of the Food Additives Amendment of 1958 to the United States Food, Drug and Cosmetic Act of 1938.

Typical Properties

Property	Traditional Units	SI Units	ASTM Test
Melt Flow Rate	3 g/10 min.	3 g/10 min.	D1238 ¹
Density at 23°C	0.9 g/cm ³	900 kg/m ³	D1505
Tensile yield strength, at 51 mm/min	5900 psi	41 MPa	D638 ²
Yield elongation, at 51 mm/min	8%	8%	D638 ²
Flexural modulus (1% secant) at 1.27 mm/min	310,000 psi	2138 MPa	D790A ²
Notched Izod impact strength, at 73°F/23°C	0.45 ft-lb/in	24 J/m	D256 ²
Haze (1.27 MM Molded Plaque)	9%	9%	

¹Condition L 230/2.16

²ASTM Type I specimen, 3.2 mm thick (injection molded per ASTM D4101-92a)

UNIPOL is a trademark of Union Carbide Corporation