

Technical Data Sheet Homopolymer - High level of Anstistat - High flow Reactor

Produced in the United States

Description

Polypropylene 3721WZ is designed with high flow characteristics for ease of filling thin wall parts.

Antistat: 3721WZ is engineered with a high level of antistat for shelf cleanliness and mold release.

FDA: 3721WZ complies with all applicable FDA regulations for food contact applications.

Nucleation: 3721WZ is nucleated to provide fast cycle time and improve contact clarity in thin wall, multi-cavity molds.

Applications: 3721WZ is ideal for caps, closures, cutlery, and other thin wall multi-cavity applications.

Processing: 3721WZ processes on conventional injection molding equipment with typical melt temperatures of 390°-

450°F (200-232°C).

Characteristics

	Method	Unit	Typical Value
Rheological Properties			
Melt Flow	D-1238	g/10 min	20
Mechanical Properties			
Tensile	D-638	psi (MPa)	5,500 (37.9)
Elongation	D-638	%	12
Tensile Modulus	D-638	psi (MPa)	260,000 (1,790)
Flexural Modulus	D-790	psi (MPa)	200,000 (1,380)
Izod Impact Notched @ 73°F Unnotched	D-256A	ftlbs/in. (J/m)	0.5 (26.7) 20.0 (1,065)
Hardness			20.0 (1,000)
Rockwell R	D-785A		107
Thermal Properties ⁽¹⁾			
Melting Point	DSC ⁽²⁾	°F (°C)	316 (158)
Heat Deflection	D-648	°F @ 66 psi °C @ 4.64 kg/cm²	260 127
Other Physical Properties			
Density	D-1505	g/cc	0.905

- (1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima. (2) MP determined with a DSC-2 Differential Scanning Calorimeter. Test procedure available upon request.

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